Your Guide To Sensible Machinery Solutions Since 1981

LIQUIDATIONS
Liquidação de Equipamento de Fita e Veda"
**Cold Headers**

1/4” NAKASHIMADA H-20-A, 1979, 1/4 x 2” under head, PKO, 2 plane straightener, 180 ppm, ref # 22666

1/4” NAKASHIMADA H-20-E, 1/4 x 3” under head, PKO, oscillating punch, 100 ppm, ref # 22667

1/4” NAKASHIMADA H-20F, 1/4 x 4” under head, PKO, 2 plane straightener, 80 ppm, ref # 22668

**Late Machines 1979 - 1992**

**Can Be Seen Under Power**

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Call Toll Free 1-888-988-8733

bisc@optonline.net
www.Barbarottomachinery.com
Thread Rollers

1/2" HARTFORD 20-225, 3" thread lgth., longer rails, up to 6" shank lgth., Vib feeder, 225 ppm, ref # 22665

1/4" WATERBURY FARREL #10, 1/4 x 2" under head, 2" thread die lgth., 24" feeder, 150 ppm, ref # 22671

3/8" WATERBURY FARREL #20, 3/8 x 8" under head, 4" thread die lgth., 36" Midwest Feeder, 100 ppm, ref # 22672

5/16" HARTFORD Model 10-400, 5/16 x 3.75 under head, 30" vib bowl, 400 ppm, ref # 22673

Call to discuss in complete confidence...

- Plant Appraisals
- Orderly Liquidations
- Auctions

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New York 11572-3625

Call Toll Free 1-888-988-8733
Wire Drawers

1/4" FASTENER ENGINEERS DTHA-02-20, 20" Capstan, 60 fps, ref # 22684
1/4" FASTENER ENGINEERS DTHA-02-20, 20" Capstan, 60 fps, ref # 22685
1/4" FASTENER ENGINEERS DTHA-02-20, 20" Capstan, 60 fps, ref # 22686
1/4" FASTENER ENGINEERS US20, 20" Capstan, 60 fps, 2 hp, ref # 22678
3/16" FASTENER ENGINEERS WR-01-16, 16" Capstan, 60 fps, 1 hp, ref # 22675

Pinch Point Formers

5/16" SPEED FORGE SA T-8, 240 ppm, 30" Bowl, ref # 22679
5/16" SPEED FORGE SA T-9, 240 ppm, 30" Bowl, ref # 22677

Well Maintained Machinery!

- OSBORNE Model PWD-1854, Continuous Parts Washer, up to 6" long screws, 1/4 hp, ref # 22680, 22681
- 1/4" Rotary Straightener, ref # 22682
- Vibratory Pre-Feeder, 1 cu yard, used for 1/4 x 2 parts, ref # 22683

Miscellaneous

OSBORNE Model PWD-1854 ref # 22681
OSBORNE Model PWD-1854 ref # 22680
Vibratory Pre-Feeder ref # 22683
Exclusive Liquidation
Miniature Fastener Plant

Cold Headers DSSD • Transfer Headers
AYASE Transfer Header, 3 die 3 blow, 0.118” x 0.787”, 250 ppm, Bushing C/O, TKO 2nd & 3rd, Turn-Around Transfer also available, 1992, ref # 21435
AYASE Model ASOH, PKO, 0.020” - 0.106” Capacity, 0.945” lgth., 170-240 ppm. (7 Available)
AYASE Model AS-OOH, 0.012” - 0.079” Range, 0.476” lgth., 170-240 ppm. Bushing C/O, ref # 22420
AYASE Model AS-OHTR, 0.015” - 0.118” Capacity, 0.630” lgth, 300 ppm, Bushing C/O, ref # 22421
AYASE Model AS-OHL, 0.015” - 0.118” Capacity, 30-150 ppm, 1-1/2” shank lgth, ref # 22455 a & b
TSUKIBOSHI MT-200 Mini Header, 0.01625 capacity, 170 ppm. ref # 22543
KOSONO KHC-1, 0.170” capacity, 1” Under Head, Impax 500, 250 ppm, ref # 22544
WATERBURY FARREL, 2 die 4 blow transfer header, 1/4” capacity, ref # 22436

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Thread Rollers

KYOEI SR-15 SL, 1015 WF die size, 5 mm up to 60 mm lgth., 400 ppm, Like New, ref # 22473
KYOEI SR-100, 3 mm up to 0.984", RV hopper, 1015 die size, 500 ppm, 1990, ref # 22510
AYASE AS003-HD, 0.8 - 3.0 mm capacity, 250-500 ppm, Vibe Bowl Feed, ref # 22470
AYASE AS003H, 0.8 - 3.0 mm capacity, up to 16 mm, 250-500 ppm, ref # 22470c, 22470d
AYASE AS-00H, 0.15" - 0.79 mm capacity, 170-250 ppm
AYASE AS-003 HD, 0.15" - 0.79 mm capacity, 170-250 ppm ref # 22617
AYASE AS-004, 1.4 - 4.0 mm capacity, 250-500 ppm, ref # 22417a
AYASE AS-004H, 1.4 - 4.0 mm capacity, 20 mm thread lgth., 250-500 ppm, ref # 22417b
HARTFORD A 190 MV, .060" - .190", up to 1-1/2" thread lgth., Set for HS vibe bowl, Pressure lube system
HARTFORD A-312-H, .138 - 5/16" capacity, 2-1/2" max thread lgth., set for vibe bowl, up to 150 ppm

Wire Drawers

1/4" RMG WD 23-0349-80, 20 " Very good, Portable, ref # 22431 (2 Avail.)
1/4" RMG WD 34-0285-75, 20 " Bull Block, ref # 22434
3/16" FE WD WR-01-16, 16 " Very Good, Portable, ref # 22433
3/16" FE WD WR01-16, 16 " Very Good Condition, Portable, ref # 22435

Head Slotters

1/4" WARREN WSS00, 1-1/4" max shank lgth., 1000 ppm, Vibe Bowl Feed, Reconditioned, 2 available, ref # 22428

Just In!

Retina Laser Inspection Machine, with Automatic Carton Handling System, Rated to 1/3" x 2" long, ref # 22305

Miscellaneous

Compressors & Dryer • Norling Wire Heater 3KW • New Holland Spin Dryers

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**Threaded Rod Plant Liquidation**

**Wire Straighten & Cut Machines**

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
</table>
| 24284 | 1"   | Patterson Model 11-A  
1" low carbon, 3/4" High Tensile, 15’ cut-off up to 250 fpm, Air Clutch, Air Brake, 1980s |
| 24331 | 3/4" | 11-F Lewis  
16’ max cut length, up to 140 fpm, 75hp |
| 24275 | 5/8" | Shuster Model 4-AV  
Late Model, 90-180 fpm, 12’ cut-off |
| 23959 | 5/8" | 10-F Lewis  
12’ Cut-off Track, up to 170 fpm, 50hp, Flying shear |
| 24160 | 5/8" | 10-F Lewis  
8’ Cut-off Track, up to 170 fpm, 50hp, Flying shear, Updated Electrics |
| 24332 | 1/2" | 9-FHA Lewis  
1/2” Max wire Diameter, 20’ Max cut-off length, up to 400 fpm, 1981 |
| 24297 | 1/2" | Patterson Model 18AE-FS  
Flying Shear, 12’ max. cut-off, Pneumatic. Roll Adjustment, Variable Speed, Air Clutch |
| 24305 | 1/2" | Shuster Model 3AV  
14’ max. cut-off length , up to 228 fpm, Vari Drive, 25 hp |
| 23188 | 3/8" | 8-FHA Lewis  
20’ cut-off length, 400 fpm, complete drawing line also available |
| 24290 | 3/8" | Shuster Model 3-A  
12’ max cut length, 120 fpm |
| 24292 | 3/8" | Shuster Model 3-A  
12’ max cut length120 fpm |
| 24296 | 3/8" | Patterson  
14’ max cut off length, Stationary Shear, Rotary Arbor |
| 24303 | 3/8" | Shuster Model 2ABV  
20’ max cut-off length, variable speed, 28-300 fpm, |
| 24318 | 5/16" | RMG Model 15LT  
8’ maximum cut length, 3” minimum length, up to 120 cuts/min, 400 fpm |
| 24319 | 5/16" | RMG Model 15LT  
8’ maximum cut length, 3” minimum length, up to 120 cuts/min, 400 fpm |

**2 Die Thru-Feed Thread Rollers**

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
</table>
| 24316 | 3"   | Kinefac MC50-F  
3” Dia. Thru-Feed, 25 hp, 3” spindles, Coolant, 12’ Lipe Feeder |
| 24298 | 2”   | BROAD BENT  
Thru-feed thread roller, 25 hp  
5 hp Hydraulics, Coolant System, Lipe Bar Feeder |
| 24314 | 1-3/4" | Kinefac MC-10-F  
1-3/4” thru-feed, 10 hp, Variable Speed, Control Panel |
| 24307 | 1-1/2" | Kinefac Model MC-5-F  
1-1/2” Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System |
| 24308 | 1-1/2" | Kinefac Model MC-5-F  
1-1/2” Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System |
| 24310 | 1-1/2" | Kinefac Model MC-5-F  
1-1/2” Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System |
| 24312 | 1-1/2" | Kinefac Model MC-5-F  
1-1/2” Dia.Thru-Feed, 5 hp, Hydraulics, Coolant System |

**2 Die Cylindrical - In-Feed/Thru-Feed Thread Rollers**

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
</table>
| 24138 | 1-1/2" | Kinefac MDL MC-4-F  
1-1/2” In-feed, 2-5/8” thread die length, 3/4” Thru-feed diameter |
| 24299 | 2"   | Landis Lannurol - In-feed / Thru-feed, 2” thread die length, unlimited thru-feed, 25,000 lbs rolling pressure |

**Contact Information**

Mike Caesar  
Email: mcaesar@optonline.net  
Website: BarbarottoMachinery.com  
Toll Free:1-888-988-8733 Tele:516-594-1300  
Cell: 516-996-4901
### In-Line Wire Drawers

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>24288</td>
<td>5/8&quot;</td>
<td>F E Model PJH-5023-80-36&lt;br&gt;36&quot; Capstan, 50 hp, 150 fpm</td>
</tr>
<tr>
<td>24276</td>
<td>5/8&quot;</td>
<td>RMG Model 1011-75174-73&lt;br&gt;44&quot; Capstan, 175 fpm, 75 hp</td>
</tr>
<tr>
<td>24287</td>
<td>1/2&quot;</td>
<td>F E Model PJH-5023-80-36&lt;br&gt;32&quot; Capstan, 50 hp, 150 fpm</td>
</tr>
<tr>
<td>24170</td>
<td>1/2&quot;</td>
<td>DTI Model 4350-320-TE&lt;br&gt;1/2&quot; Wire Start Size, 50 hp, up to 320 fpm, 460v/3/60cyc</td>
</tr>
<tr>
<td>24304</td>
<td>1/2&quot;</td>
<td>F.E. Model DTHA-60205-36&lt;br&gt;In-line, 60 hp, 36&quot; capstan, Pendant Control</td>
</tr>
<tr>
<td>24289</td>
<td>3/8&quot;</td>
<td>RMG Model 67-40235-75&lt;br&gt;28&quot; Capstan, 235 fpm, 40 hp</td>
</tr>
<tr>
<td>24295</td>
<td>3/8&quot;</td>
<td>F E Model DH-1000-95-28&lt;br&gt;28&quot; Capstan, 120 fpm</td>
</tr>
<tr>
<td>24302</td>
<td>3/8&quot;</td>
<td>RMG 56-20191-67 In-line Wire Drawer&lt;br&gt;24&quot; Capstan, 20 hp, 191 fpm</td>
</tr>
<tr>
<td>24321</td>
<td>3/8&quot;</td>
<td>RMG Model 67-50315-76&lt;br&gt;.375&quot; alloy, .437&quot; mild steel, 50 hp, 315 fpm</td>
</tr>
<tr>
<td>24320</td>
<td>3/8&quot;</td>
<td>RMG Model 67-50315-76&lt;br&gt;.375&quot; alloy, .437&quot; mild steel, 50 hp, 315 fpm</td>
</tr>
</tbody>
</table>

### Mechanical Descalers

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>24173</td>
<td>1/2&quot;</td>
<td>DTI Model RD-50 2-roll Mechanical Descaler</td>
</tr>
<tr>
<td>24293</td>
<td>1/2&quot;</td>
<td>1/2&quot; Mechanical Descaler Model (2) Available</td>
</tr>
<tr>
<td>24322</td>
<td>3/8&quot;</td>
<td>RMG Model MD-10 Mechanical Descaler</td>
</tr>
<tr>
<td>24323</td>
<td>3/8&quot;</td>
<td>RMG Model MD-10 Mechanical Descaler, drawer mounted.</td>
</tr>
<tr>
<td>24323</td>
<td>3/8&quot;</td>
<td>RMG Model MD-10 Mechanical Descaler, drawer mounted.</td>
</tr>
</tbody>
</table>

### Bar Straightener

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>24294</td>
<td>2&quot;</td>
<td>KANE &amp; ROACH Bar Straightener Model 2150-U, Feed Table, Discharge Table</td>
</tr>
</tbody>
</table>

### Material Handling

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>24300</td>
<td>1&quot;</td>
<td>Lipe Model 56-AML 12' Bar Feeder s/n 5957</td>
</tr>
<tr>
<td>24306</td>
<td>1&quot;</td>
<td>Lipe Model 87-AML 12' Bar Feeder s/n 10545</td>
</tr>
<tr>
<td>24309</td>
<td>1&quot;</td>
<td>Lipe Model 100-AML 12' Bar Feeder s/n 5856</td>
</tr>
<tr>
<td>24311</td>
<td>1&quot;</td>
<td>Lipe Model 56-AML 12' Bar Feeder s/n 4436</td>
</tr>
<tr>
<td>24313</td>
<td>1&quot;</td>
<td>Lipe Model 62-AML 12' Bar Feeder s/n 12989</td>
</tr>
<tr>
<td>24315</td>
<td>1&quot;</td>
<td>Lipe Model 100-AML 12' Bar Feeder s/n 14431</td>
</tr>
<tr>
<td>24317</td>
<td>1&quot;</td>
<td>Lipe Model 87-AML 12' Bar Feeder s/n 13158</td>
</tr>
<tr>
<td>24324</td>
<td>1&quot;</td>
<td>RMG Model FSZ-6500-Z Double End Z-Flipper</td>
</tr>
<tr>
<td>24325</td>
<td>1&quot;</td>
<td>RMG Model FSZ-6500-Z Double End Z-Flipper</td>
</tr>
<tr>
<td>24102</td>
<td>-</td>
<td>DTI Model RF-80 Z-Flipper, 5,000 lbs Each</td>
</tr>
<tr>
<td>24301</td>
<td>-</td>
<td>5-Ton Single Girder Bridge Crane, 45' X 75' with DEMAG 4-TON Electric Cable Hoist</td>
</tr>
</tbody>
</table>

### Miscellaneous

<table>
<thead>
<tr>
<th>Ref#</th>
<th>Size</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>24326</td>
<td>1/2 &quot;</td>
<td>Micro Products Model THD Butt Welder (2 Available)</td>
</tr>
<tr>
<td>24327</td>
<td>3/4 &quot;</td>
<td>Micro Products Model THX Butt Welder</td>
</tr>
</tbody>
</table>
Liquidation
Modern Wire Processing Facility

- Torrington Rotary Swager
- Micro Products Butt Welders
- Spot Welders - 100 KVA
- Nilson 4-26 Fourslide
- AIM CNC Wire Former
- DTI Wire Drawers / Recoilers
- SHUSTER Wire Straighten & Cut
- LUBOW Ring Roller & Welder

5/8" AIM Accuform Model 2D-3 CNC Wire Former

Max. Wire Diam. 16mm
Bending Head Precision ±0.03°
Unlimited Feed Length & Unlimited Number of Bends
Max. Wire Feed Speed 60 m/min

Ref# 23479
Complete 9/16" Coil Drawing Line
- Pay-off - Descale - In-line Draw - Re-Coil
Option 1: Draw Hot Rolled Coil Rod to Drawn Wire Coils
Option 2: Resize Drawn Wire Coils to New Finished Diameter Coils
Option 3: By-pass Re-Coiler and go straight to Wire Straighten & Cut-off Machine
All 3 Options in one line!!! Save on Material Cost - Reduce Inventory

Line Includes:
Z Flipper Pay off
5/8" Model RD-68
Mechanical Descaler
5/8" DTI Model 6350
In-line Wire Drawer
50HP - 250 FPM
1/2" DTI REC-50
Recoiler up to 250 FPM

Complete 3/8" x 20' Draw, Straighten & Cut Line
- Rod Flipper - Mechanical Descaler - In-line Wire Drawer - Straighten & Cut
Line Includes:
Z Flipper
1/2" Model RD-50
Mechanical Descaler
1/2" DTI Model 4350-320
In-line Wire Drawer
50HP, up to 320 FPM
New 2005
3/8" Shuster Model 2ABV
20' cut off 300 FPM
Built New 1998

Complete 5/16" x 16' Draw, Straighten & Cut Line
- Rod Flipper - Mechanical Descaler - In-line Wire Drawer - Straighten & Cut
Line Includes:
Z Flipper
1/2" Model RD-50
Mechanical Descaler
1/2" DTI Model 4350-320
In-line Wire Drawer
50HP - 320 FPM
New 2005
5/16" Shuster Model 2A4V
16' cut off 300 FPM
Built New 1998
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5/16" SASPI GV2-10
2" thread lgth, 5" under head,
up to 280 bpm, 24" Vfb Bowl,
WF10 Size Die, ref # 22051, 22052.

3/8" WATERBURY FARREL #20
Heavy Frame, 3-1/8" thread lgth,
up to 8" lgth, 36" Vfb Bowl, ref # 22053.

1/2" HARTFORD 20-225
3" thread lgth, 4" under head, 225 bpi, Vfb Bowl.
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High Speed LONG STROKE Headers

1/4" x 6" Solid Die!  5/16" x 8" Solid Die!

3/16" HARTFORD 3-300, 3" cla, 2-1/4" under head, PKO, 300 ppm, ref # 22038

3/8" WF WATERBURY, Side Shifter, 4" under head, PKO, 115 ppm, 20 hp Baldor motor, ref # 22043

1/4" NAKASHIMADA H-20-GSPL 7-1/8" cla, 6" under head, PKO, up to 70 ppm, Short feed detector, Auto Lub, ref # 22037

5/16" SUKEGAWA, Model D-8PL-210 Extra Long Stroke, PKO, Stepless speed v-drive 9" cla, 8" kick out, 60 ppm, ref # 22047

Still Under Power!

Rebuilt

High Speed Headers (DSSD)

3/16" HARTFORD 3-350, 2" cla, 1-1/4" under head, PKO, 350 ppm, 1 plane straightener, ref # 22039

5/16" S6 NATIONAL, 2-3/4" cla, Split Punch Block, Bushing cut-off, PKO, 175 ppm, ref # 22060

Rebuilt

High Speed Pointers

1/4" SHYH WOEN, SWH-14 12-75 mm shank lgth, 380 ppm, 24" Vib Bowl, ref # 22048

5/16" INGRAMATIC PA-3 5.118" max shank lgth, 600 ppm, Vib bowl, ref # 22050

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24 Wire Drawers from 3/16"-3/4"

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1/4" NATIONAL Model 45

1/4" NAKASHIMADA PF-630
2 die 3 blow

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3/16" NATIONAL Tubular Rivet Header

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Exclusive Used Machinery Liquidation

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To Purchase Late Model, Highly Flexible Used Machinery

3/8” CARLO SALVI Model 248 / TR, *
2 die, 4 blow, 3.5” cut off lgth.,
Solid, Semi or Full Tubular Parts,
Up to 170 ppm, 1995/96,
Ref# 21770

* First One Ever Available Used!

5/16” CARLO SALVI Model 246,
2 die, 4 blow, 3.5” cut off lgth.,
Solid, Semi or Full Tubular Parts,
Up to 250 ppm, 1995/96,
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e mail: Barbarotto.machinery@att.net

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Int'l Machinery
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5/16” ASAHI OKUMO AOT-8 B,
2 die, 3 blow, 2.36” cut off lgth.,
Solid or Semi Tubular Parts,
Up to 250 ppm, 1980,
ref # 21816

Nice Machinery

1/4” NAKASHIMADA PF-630,
2 die, 3 blow, 2” cut off lgth.,
Light Production Usage,
Up to 170 ppm, 1980,
ref # 21826

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This Opportunity

Also... Wire Drawers Assorted Models...
20” Capstans ref # 21827-21832
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Easy Access from New York Airports

3/16" National High Speed DSSD Cold Header

1/4" Waterbury Farrel #10 Thread Roller

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1/4" Fasteners Engineers
Model DT-02-20
LIQUIDATION OF
A COMPLETE HEADING DEPARTMENT
CURRENTLY IN PRODUCTION OF:
Precision Electrical Fasteners
with Tight Tolerances
Extremely Good Plug in Condition!

High Speed Cold Headers
Transfer Headers
Open Die Headers
Thread Rollers
In Line Wire Drawers
Fastec Industrial
Complete Small Screw Fastener Plant For Sale!

High Speed Cold Headers (14)
Hartford 2-425 (1), Hartford 3-300 (2)
Sacma SP-01 (5), Sacma SP-11 (3)
Sacma SP-21 (1), Waterbury No.2,
Toyo LS Header, etc...
Also: 30” Lazy Susan Turn Tables (8)

Wire Heaters (2)
Norling Model 20H / C230S Wire Heaters

FE / RMG In-line Wire Drawers (13)

High Speed Thread Rollers (6)
Hartford 0-500 (2), Hartford 4-500 (3),
Hartford 10-400 (1)

High Speed Drill Point Formers
for Drill Point Screws (3)
Edison Model YF14-125AN (1)
Tai Hei Model THP-11L (2)

Conveyors & Material Handling (25+)
Angor AMH-11 Exit Conveyor (16)
Angor AMH HD Bulk Pre-Feeders (8)
Bulk Bin Staging Stands
Hercules 4,000 lb. Dump Hopper (1)

Steel & Stainless Steel Wire Material
Available (Cert’s Available)

New & Used Cold Header Tooling: Including; Punches, Dies, Casings,
Thread Rolling Dies, Pointing Dies, High Speed Pointing Dies...

Tool Room Equipment: Hobbing Press, Meuser Engine Lathe, Bridgeport Vertical
Mill with DRO, 6x18 Surface Grinder, Parts Washing Station, Hardening Oven...

Support Equipment: Work Benches, Storage Bins, Hand Tools, Carts, (6) Air King
Smog Eliminators... much more.
Notes: